

Foot Rest Extension Installations

Models: 501S,501M,501L,501T,501M26, 501L26, 501T28, 747, 752, 505S, 505M, 505L, 640, 641,756MC,757MC,760

1. Select a pair of foot rest extension scissors and install the over travel stops, by placing 1/4" x 7/8" x 5/16" black nylon stop onto a 1/4-20 flange bolt, insert the bolt and stop thru the hole in the scissors as shown from outside to inside, place a 1/4" lock nut onto the bolt and tighten down using a 3/8" driver bit and a 7/16" wrench, repeat the process on the opposite side.



2. Line up one side of the foot rest extension scissors with the t-nut hole in the foot rest board, center hole of the extension mounting bracket lines up with the t-nut, place the foot rest mounting bracket of the recline mechanism over the extension bracket and place a 1/4-20 x 1" whiz lock bolt thru the holes in both mounts and into the t-nut, while tightening down the bolt with a 3/8" driver bit line up the top hole in the recline mech and the extension mount, place a 3/4" phil pan screw thru the top hole in both mounts and into the foot board tighten screw down, repeat the process on the opposite side.



3. Install the drive arms by placing two 1/4-20 x 1" whiz lock bolts thru the two holes in the lower foot rest drive arm of the recline mechanism, place two black metal spacers onto the bolts, slide the extension drive arm mounting bracket onto the bolts, place two 1/4" lock nuts on the bolts and tighten down using a 3/8" driver bit and a 7/16" wrench repeat the process on the opposite side.



4. Install the foot rest extension upholstered board by lining up the hole in the board with the hole in the mounting bracket, place a 1/4-20 by 1" whiz lock bolt thru the bracket into the t-nut and tighten down with a 3/8" driver bit, repeat the process on the opposite side.



